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(54) **MODIFIED DIPHENYLMETHANE  
DIISOCYANATE-BASED ADHESIVES**

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See application file for complete search history.

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(57) **ABSTRACT**

Adhesive compositions using modified diphenylmethane diisocyanate are disclosed along with methods and articles using the adhesive compositions. The adhesive compositions are especially suited for making flexible laminates for use in food packaging.

**21 Claims, No Drawings**